

CLAIMS:

1. A multi-layer structure for packaging formed by at least an inner layer, an outer layer and an 5 intermediate layer, said intermediate layer having an islands-in-a-sea structure comprising a resin A constituting sea portions and a functional resin B constituting island portions, the sea portions occupying not more than 80% of the area of the 10 intermediate layer in cross section, and the inner layer and the outer layer being resins having adhesiveness to said resin A.

2. A packaging container according to claim 1, wherein the island portions have an average domain 15 diameter r of smaller than $3.5 \mu\text{m}$ and a dispersion parameter Q of larger than 0.68, the average domain diameter r being expressed by the following formula (1),

$$20 \quad r = \frac{\sum r_i}{n} \quad --- (1)$$

$$1$$

and the dispersion parameter Q being expressed by the following formula (2),

$$25 \quad Q = \frac{\sum Q_i \cdot \ln Q_i}{n} / \ln(1/n) \quad --- (2)$$

$$1$$

wherein r_i is a domain diameter, n is a number of domains, and when a short diameter of domain is a_i and a long diameter of domain is b_i , the domain 30 diameter r_i is $r_i = (a_i + b_i)/2$, and

$$n$$

$$Q_i = \frac{\pi (r_i/2)^2}{\sum \pi (r_i/2)^2}$$

$$1$$

3. A multi-layer structure for packaging according to claim 1, wherein the resin A is a

polyester.

4. A multi-layer structure for packaging according to claim 1, wherein the functional resin B is a gas barrier resin.

5 5. A multi-layer structure for packaging according to claim 1, wherein the intermediate layer has oxygen-absorbing ability.

10 6. A multi-layer structure for packaging according to claim 5, wherein the functional resin B contains an oxidizing organic component and a catalyst.

15 7. A multi-layer structure for packaging according to claim 6, wherein the oxidizing organic component is not existing in the sea portions comprising the resin A.

20 8. A multi-layer structure for packaging according to claim 1, wherein the organic resin B has a melt viscosity relatively higher than that of the resin A.

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